

PRODUCT DATA SHEET

HONING OIL



DESCRIPTION

Honing Oil is a low viscosity oil for all honing applications. It has low-odour and is blended with extreme pressure additives with high-sulphur content polysulfide that provides outstanding performance on difficult-to-machine metals. The additive combination also works to prevent welding and tearing of the work piece and keep the abrasive clean.

Honing Oil is non staining with excellent rust inhibiting properties and provides good surface finishes.

Grade	15	22	32
Viscosity (Typical cSt @ 40°C)	15	22	32
Viscosity (Typical cSt @ 100°C)	3.9	4.4	5.3

APPLICATION

Honing Oil can be used on all varieties of metals including ferrous and copper based alloys and aluminium. It can also be used for light duty machining, milling and broaching.

Viscosity choice will depend on cutting rates, with lighter product better to keep the abrasive clean, while heavier oil is better for removing the swarf.

CONTAINER SIZES

205 Litres, 20 Litres, 5 Litres

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