

PRODUCT DATA SHEET

PROCUT

(NEAT CUTTING FLUID)

DESCRIPTION

Procut is a heavy-duty straight cutting oil that is blended from highly refined base oils and sulphur and chlorinated wax-type extreme pressure additives. The additives ensure excellent surface finish to machined components and prolonged cutting tool life. It is non staining with excellent rust inhibiting properties and provides good surface finishes.

Grade	32	15
Viscosity (Typical cSt @ 40°C)	30	13
Viscosity (Typical cSt @ 100°C)	5.2	3.4

APPLICATION

Procut can be used for medium and difficult machining of ferrous metals – heavy duty automatic machining, milling, broaching, gear cutting, hobbing, forming cold heading. Follow your machine recommendations for viscosity - ISO 32 grade is normally used for typical to severe operations but the lighter viscosity ISO 15 version can be used for lighter duty machining operations.

CONTAINER SIZES

1000 Litres IBC, 205 Litres, 20 Litres, 5 Litres
(Not all pack sizes available in all viscosity grades)

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